

**RUST-OLEUM®**  
INDUSTRIAL



## 5421 EPOXY IMPREGNATION PRIMER

# Rapid curing impregnation primer

- Overcoatable after just 4 hours: apply primer and topcoat in one day
- Easy all-in-1 packaging
- Impregnates porous and brittle floors
- Very low solvent content

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# 5421 EPOXY IMPREGNATION PRIMER

## POPIS PRODUKTU (DLHÝ)

Rapid curing epoxy impregnation primer for porous floors.

## ODPORÚČANÉ POUŽITIE

New or untreated porous mineral surfaces, like concrete. Can be used in combination with all Rust-Oleum® epoxy and polyurethane coatings. Recoating time of only 4 hours.

## TECHNICAL\_DATA

Hustota (g/cm <sup>3</sup> ):	1,1
Úroveň lesku:	Gloss
Obsah pevných látok v hmotnosti:	100%
Obsah pevných látok v objeme:	100%
Pomer miešania:	Base : Activator = 3.3 : 1.7 (Volume)

## DRY\_TIMES\_BY\_20

Na dotyk suché:	2 hours
Suché na manipuláciu:	3 hours
Suchý na opätovné natieranie:	4 hours
Úplne vytvrdnuté:	2 days
Život v hrnci:	30 minutes (do not leave in mixing can)

## ODPORÚČANÁ HRúbKA MOKRÉHO FILMU

100 µm

## ODPORÚČANÁ HRúbKA SUCHÉHO FILMU

100 µm

## TEORETICKÁ SPOTREBA

10 m<sup>2</sup>/l

## PRAKTICKÁ VÝDATNOSŤ

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## PRÍPRAVA POVRCHU

New concrete should cure and dry for at least 30 days prior to the application of the product. Remove oil, grease and all other surface contaminations by alkaline or high pressure- (steam) cleaning in combination with appropriate detergents. Remove all laitance, loose or unsound concrete by vacuum-blasting or etching with Rust Surfa-Etch 108 Etching Solution. Remove concrete curing compounds completely. Large surfaces should preferably be prepared by abrasive blasting (vacuum blasting) or flame cleaning. Profile maximum 0,5 mm.

## NÁVOD NA POUŽITIE

Pour the liquid contents of the two small tins (resin and hardener) into the larger outer tin and mix thoroughly until uniform in colour. The mixed components must be decanted into a shallow roller tray and used immediately. If the mixed components are not decanted immediately, they will quickly become unusable and the mixing tin will become very hot and could pose a hazard.

## PODMIENKY APLIKÁCIE

Temperature of air and substrate between 10 and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

## APLIKÁCIA A RIEDENIE: VALEC

Apply from the paint tray using a medium pile simulated sheepskin roller working well into the surface. A brush may be used for cutting in. Replace rollers and roller pan after 30 minutes. Use disposable rollers and roller pans.

## ČISTENIE ZARIADENIA / POSTRIEKANIE

Immediately after use with Rust-Oleum® Thinner 160.

## DATA\_SAFETY\_DATA

Úroveň VOC:	30 g/l
VOC readymix:	30 g/l
Kategória VOC:	A/j
Limit VOC:	500 g/l
Poznámky k bezpečnosti:	Consult Safety Data Sheet and Safety Information printed on the can. Do not leave the mixed material in the can, because it can become very hot rapidly.

## SKLADOVATELNOSŤ

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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**Rust-Oleum Netherlands B.V.**  
Zilverenberg 16  
5234 GM 's-Hertogenbosch  
The Netherlands  
T : +31 (0) 165 593 636  
F : +31 (0) 165 593 600  
info@rust-oleum.eu

**Tor Coatings Ltd (Rust-Oleum Industrial)**  
Shadon Way, Portobello Ind. Estate  
Birtley, Chester-le-Street  
DH3 2RE United Kingdom  
T : +44 (0)1914 113 146  
F : +44 (0)1914 113 147  
info@rust-oleum.eu

**Rust-Oleum France S.A.S.**  
38, av. du Gros Chêne  
95322 Herblay  
France  
T : +33(0) 130 40 00 44  
F : +33(0) 130 40 99 80  
info@rust-oleum.eu

**N.V. Martin Mathys S.A.**  
Kolenbergstraat 23  
3545 Zelem  
Belgium  
T : +32 (0) 13 460 200  
F : +32 (0) 13 460 201  
info@rust-oleum.eu