

RUST-OLEUM[®]
INDUSTRIAL



569 QUICK DRYING METAL PRIMER

Quick drying metal primer

- Recoatable after just 2 hours
- Durable anti-corrosion system in just one day
- Excellent flow
- Tintable in virtually any colour
- Increases life expectancy of the Alkythane topcoat

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569 QUICK DRYING METAL PRIMER

POPIS PRODUKTU (DLOUHÝ)

Single pack quick drying metal primer for bare and lightly rusted metal.

DOPORUČENÉ POUŽITÍ

569/580 should be used on new, blasted or slightly rusted steel surfaces. Depending on the exposure conditions RUST-OLEUM 569/580 can be recoated with a variety of RUST-OLEUM Systems assuring the appropriate protection; e.g. at heavy industrial exposures a two-coat system of 569/580 and 9100; at light industrial exposures Primer 1060/1080 and/or a second coat followed by Alkythane® 7500.

TECHNICAL DATA

Hustota (g/cm ³):	1,2
Úroveň lesku:	Matt
Třída koroze:	C3 průměrná ochrana
Obsah pevných látek v objemu:	44,8%
Tepelná odolnost:	120°C (dry heat)

DRY TIMES BY 20

Dotykem suché:	1 hour
Suché na manipulaci:	2 hours
Suchý nátěr:	After 2 hours
Plně vytvrzené:	8 days

DOPORUČENÁ TLOUŠŤKA MOKRÉHO FILMU

80 µm

DOPORUČENÁ TLOUŠŤKA SUCHÉHO FILMU

35 µm

TEORETICKÁ SPOTŘEBA

12,8 m²/l

PRAKTICKÁ SPOTŘEBA

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

PŘÍPRAVA POVRCHU

Remove grease, oil and all other surface contaminations by alkaline or high pressure (steam) cleaning in combination with appropriate detergents. For optimum results remove rust, rust scale, mill scale and deteriorated coatings by abrasive blasting to Sa 2½ (ISO 8501-1 : 1988), blast profile max. 50 µm. If blasting is not possible remove loose rust and loose coatings by scraping and/or wire brushing to St 3 (ISO 8501-1 : 1988). Sand previous coatings which are in good condition to remove gloss and to roughen the surface slightly. The surface must be clean and dry during application.

NÁVOD K POUŽITÍ

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

PODMÍNKY POUŽITÍ

Temperature of air, substrate and coating material between 5 and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

APLIKACE A ŘEDĚNÍ: ŠTĚTEC

Dilute up to 10% volume RUST-OLEUM Thinner 633.

Use natural bristles, long hair brushes. Brush application may require 2 coats to achieve recommended dry film thickness.

APLIKACE A ŘEDĚNÍ: VÁLEČEK

Dilute up to 10% volume RUST-OLEUM Thinner 633.

Use medium nap, 8-12 mm. rollers. Roller application may require 2 coats to achieve recommended dry film thickness.

APLIKACE A ŘEDĚNÍ: BEZVZDUCHOVÝ SPREJ

If required, up to 5% volume RUST-OLEUM Thinner 641.

Pneumatic and electric airless equipment. Tip size: 0.013-0.015 inch. Fluid pressure: 130 - 200 bar.

APLIKACE A ŘEDĚNÍ: VZDUCHOVÝ ATOMIZOVANÝ SPREJ

10-20% volume RUST-OLEUM Thinner 641.

Gravity cup and pressure cup. Tip size: 1,2 - 1,8 mm. Atomizing pressure: 2 - 4 bar.

ČIŠTĚNÍ ZAŘÍZENÍ / ROZLITÍ

Use RUST-OLEUM Thinner 633 or white spirit.

POZNÁMKY

Maximum dry film thickness per coat: 60 µm dry, equals 135 µm wet.

DATA SAFETY DATA

Úroveň těkavých organických

látek: 424 g/l

VOC readymix: 497 g/l

Kategorie VOC: A/i

Limitní hodnota VOC: 500 g/l

Poznámky k bezpečnosti: Consult Safety Data Sheet and Safety Information printed on the can.

DOBA POUŽITELNOSTI

Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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Rust-Oleum Netherlands B.V.
Zilverenberg 16
5234 GM 's-Hertogenbosch
The Netherlands
T : +31 (0) 165 593 636
F : +31 (0) 165 593 600
info@rust-oleum.eu

Tor Coatings Ltd (Rust-Oleum Industrial)
Shadon Way, Portobello Ind. Estate
Birtley, Chester-le-Street
DH3 2RE United Kingdom
T : +44 (0)1914 113 146
F : +44 (0)1914 113 147
info@rust-oleum.eu

Rust-Oleum France S.A.S.
38, av. du Gros Chêne
95322 Herblay
France
T : +33(0) 130 40 00 44
F : +33(0) 130 40 99 80
info@rust-oleum.eu

N.V. Martin Mathys S.A.
Kolenbergstraat 23
3545 Zelem
Belgium
T : +32 (0) 13 460 200
F : +32 (0) 13 460 201
info@rust-oleum.eu