

**RUST-OLEUM®**  
— INDUSTRIAL —



## 6400 SHOPPRIMER



# Metal protection for storage, transportation and more

- Excellent adhesion to metal
- Ideal for spray application
- Recoatable with CombiColor® and many other coating systems
- Masks construction deficiencies
- Not toxic

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# 6400 SHOPPRIMER

## POPIS PRODUKTU (DLHÝ)

Fast Drying Shop Primers 6400 are fast drying primers based on a soya oil alkyd. The products contain rust-inhibitive pigments and are lead- and chromate free.

## ODPORÚČANÉ POUŽITIE

RUST-OLEUM Shop Primers 6400 should be applied on cold-rolled, blasted, pickled or slightly rusted steel. RUST-OLEUM Shop Primers 6400 are primarily intended for spray application and may also be applied by brush or roller for touch up or small areas only. RUST-OLEUM Shop Primers 6400 can be recoated with the RUST-OLEUM Alkyd Primer/Intermediate and the Alkythane 7500 System Topcoat assuring the appropriate protection at light industrial exposures.

## TECHNICAL\_DATA

Hustota (g/cm <sup>3</sup> ):	1,25 ± 0.5
Úroveň lesku:	Matt
Obsah pevných látok v objeme:	42 - 44%
Tepelná odolnosť:	120°C (dry heat)

## DRY\_TIMES\_BY\_20

Na dotyk suché:	1 hour (20°C), 2 hours (10°C), ½ hour (30°C)
Suché na manipuláciu:	2 hours (20°C), 4 hours (10°C), 1 hour (30°C)
Suchý na opätovné natieranie:	24 hours (20°C), 36 hours (10°C), 24 hours (30°C)
Úplne vytvrdené:	7 days (20°C), 14 days (10°C), 5 days (30°C)

## ODPORÚČANÁ HRúbKA MOKRÉHO FILMU

85 µm

## ODPORÚČANÁ HRúbKA SUCHÉHO FILMU

35 µm

## TEORETICKÁ SPOTREBA

12 m<sup>2</sup>/l at 35 µm dry

## PRAKTICKÁ VÝDATNOSŤ

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## PRÍPRAVA POVRCHU

Remove grease, oil and all other surface contaminations by alkaline or high pressure (steam) cleaning in combination with appropriate detergents. For optimum results remove rust, rust scale, mill scale by abrasive blasting to Sa 2½ (ISO 8501-1: 1988), blast profile max. 50 µm, or by pickling. Remove loose and deteriorated coatings by scraping and wire brushing or sweep blasting. The surface must be clean and dry during application.

## NÁVOD NA POUŽITIE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

## PODMIENKY APLIKÁCIE

Temperature of air, substrate and coating material between 5 and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

## APLIKÁCIA A RIEDENIE: ŠTETEC

Use natural bristles, long hair brushes.

## APLIKÁCIA A RIEDENIE: VALEC

Use medium nap, 8-12 mm. Rollers. Roller application may require 2 coats to achieve recommended dry film thickness.

## APLIKÁCIA A RIEDENIE: BEZVZDUCHOVÉ STRIEKANIE

If required up to 5% volume RUST-OLEUM Thinner 150. Pneumatic and electric airless equipment. Tip size: 0.013-0.015 inch / Fluid pressure: 130 - 200 bar.

## APLIKÁCIA A RIEDENIE: VZDUCHOVO ATOMIZOVANÝ SPREJ

Up to 10% volume RUST-OLEUM Thinner 150. Gravity cup and pressure cup. Tip size: 1.2 - 1.8 mm / Atomizing pressure: 2 - 4 bar.

## ČISTENIE ZARIADENIA / POSTRIEKANIE

Use RUST-OLEUM Thinner 160 or aromatic hydrocarbons.

## POZNÁMKY

Maximum dry film thickness per coat: 60 µm dry, equals 160 µm wet.

## DATA\_SAFETY\_DATA

Úroveň VOC:	463 g/l
VOC readymix:	499 g/l
Kategória VOC:	A/i
Limit VOC:	500 g/l
Poznámky k bezpečnosti:	Consult Safety Data Sheet and Safety Information printed on the can.

## SKLADOVATEĽNOSŤ

Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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