

RUST-OLEUM®
— INDUSTRIAL —



769® DAMP-PROOF RUST PRIMER

Single pack metal primer based on fish oil

- Requires minimal surface preparation
- Penetrates deep into the rust for optimal protection
- Expels moisture & air from the surface
- Can be applied on slightly damp surfaces
- Unique proven formula based on fish oil since 1921

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769® DAMP-PROOF RUST PRIMER

POPIS PRODUKTU (DLHÝ)

Single pack rust primer based on a fish oil containing alkylid for direct application on slightly moist or dry metal surfaces. Proven formula since 1921!

ODPORÚČANÉ POUŽITIE

769 is specially developed to be applied on hand tool prepared sound rusted steel surfaces. Can be applied on slightly damp surfaces and provides protection under C4 exposure (ISO 12944) conditions with system:

- 769
- 1060 or 1080
- Alkythane® 7500

TECHNICAL_DATA

Hustota (g/cm ³):	1,33
Úroveň lesku:	Matt
Obsah pevných látok v objeme:	50%
Tepelná odolnosť:	120°C (dry heat)

DRY_TIMES_BY_20

Na dotyk suché:	4 hours
Suché na manipuláciu:	8 hours
Suchý na opätovné natieranie:	After 24 hours
Úplne vytvrdené:	8 days

ODPORÚČANÁ HRúbKA MOKRÉHO FILMU

70 µm

ODPORÚČANÁ HRúbKA SUCHÉHO FILMU

35 µm

TEORETICKÁ SPOTREBA

14,5 m²/l

PRAKTICKÁ VÝDATNOSŤ

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

PRÍPRAVA POVRCHU

Remove grease, oil and all other surface contaminations with Rust-Oleum ND14 cleaner or high pressure (steam) cleaning in combination with appropriate detergents. Remove rust scale, loose mill scale, loose rust and loose coatings by scraping and wire brushing to St 2 (ISO 8501-1: 1988), light blast cleaning or sanding. Sand previous coatings, which are in good condition to roughen the surface slightly. The surface must be clean and preferably dry during application.

NÁVOD NA POUŽITIE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

PODMIENKY APLIKÁCIE

Temperature of air, substrate and coating material between 5 and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

APLIKÁCIA A RIEDENIE: ŠTETEC

Dilute up to 10% volume RUST-OLEUM Thinner 633.
Use natural bristles, long hair brushes.

APLIKÁCIA A RIEDENIE: VALEC

Dilute up to 10% volume RUST-OLEUM Thinner 633.
Use medium nap, polyamide 8 -12 mm rollers. Roller application may require 2 coats to achieve recommended dry film thickness.

APLIKÁCIA A RIEDENIE: BEZVZDUCHOVÉ STRIEKANIE

If required, up to 5% volume RUST-OLEUM Thinner 641.
Pneumatic and electric airless equipment. Tip size: 0.013-0.015 inch Fluid pressure: 130 - 200 bar.

APLIKÁCIA A RIEDENIE: VZDUCHOVO ATOMIZOVANÝ SPREJ

10-20% volume RUST-OLEUM Thinner 641.
Gravity cup and pressure cup. Tip size: 1.2 -1.8 mm. Atomising pressure: 2 - 4 bar.

ČISTENIE ZARIADENIA / POSTRIEKANIE

Use RUST-OLEUM Thinner 160 or mineral spirits.

POZNÁMKY

Maximum dry film thickness per coat: 60 µm dry, equals 120 µm wet.

DATA SAFETY DATA

Úroveň VOC:	375 g/l
VOC readymix:	456 g/l
Kategória VOC:	A/i
Limit VOC:	500 g/l
Poznámky k bezpečnosti:	Consult Safety Data Sheet and Safety Information printed on the can.

SKLADOVATELNOSŤ

Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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