

RUST-OLEUM®
— INDUSTRIAL —



COMBICOLOR® MULTI-SURFACE



For direct application to many surfaces

- Direct to surface
- Paint & primer in one
- Quick drying
- Interior and exterior

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COMBICOLOR® MULTI-SURFACE

POPIS PRODUKTU (DLOUHÝ)

Rust-Oleum® CombiColor® Multi-Surface 7300 coating is a solvent based primer and topcoat in one, based on a modified Alkyd binder, providing good adhesion to many types of substrates. The product is lead- and chromate free.

DOPORUČENÉ POUŽITÍ

Rust-Oleum CombiColor Multi-Surface 7300 can be applied on many different substrates like wood, metal, mdf, masonry, tiles, most rigid plastics, old concrete and more. We advise to do a small adhesion test prior to the application of the full surface. CombiColor Multi-Surface is intended for brush and roller application. For metal structures in a more aggressive industrial environment we advise CombiColor Original in combination with Rust-Oleum CombiPrimer Anti-Corrosion 3369/3380.

TECHNICAL DATA

Hustota (g/cm ³):	1.0-1.6 kg/l
Úroveň lesku:	Gloss, Matt, Satin
Úroveň lesku při 60°:	60° GLOSS:> 80% SATIN:25-35% MATT: <10%
Obsah pevných látek v hmotnosti:	GLOSS: 65± 2% SATIN: 76±2% MATT: 77±2%
Tepelná odolnost:	80°C (dry heat), at elevated temperatures discoloration may occur.

DRY TIMES BY 20

Dotykem suché:	4 hours (20°C), 6 hours (10°C), 2 hours (30°C)
Suché na manipulaci:	8 hours (20°C), 16 hours (10°C), 6 hours (30°C)
Suchý nátěr:	16 hours (20°C), 24 hours (10°C), 8 hours (30°C)
Plně vytvrzené:	7 days (20°C), 14 days (10°C), 5 days (30°C)

DOPORUČENÁ TLOUŠŤKA MOKRÉHO FILMU

105 µm

DOPORUČENÁ TLOUŠŤKA SUCHÉHO FILMU

62 µm

TEORETICKÁ SPOTŘEBA

9 - 10 m²/l at 62 µm dry per coat, depending on colour.

PRAKTICKÁ SPOTŘEBA

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

PŘÍPRAVA POVRCHU

Remove oil, grease and all other surface contaminations by alkaline cleaning in combination with appropriate detergents. Remove rust scale, loose mill scale, loose rust and loose coatings by scraping, wire brushing or sanding. Sand intact coatings to roughen the surface slightly. Test before application the compatibility with the old coating. The surface must be clean and dry during application. New galvanised (bright aluminium-like finish), Zinc and Aluminium (new and old) surfaces have to be primed first with CombiPrimer 3302. Aged galvanised (matt grey appearance, showing white rust) should first be cleaned with an acid cleaner (e.g. Rust-Oleum® SE108) or by mechanical abrasion with for example ScotchBrite. Very porous surfaces should be sealed prior to application of CombiColor® Multi-Surface.

NÁVOD K POUŽITÍ

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

PODMÍNKY POUŽITÍ

Temperature of air, substrate and coating material between 5° and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

APLIKACE A ŘEDĚNÍ: ŠTĚTEC

Use natural bristles, long hair brushes. Thinning generally not required

APLIKACE A ŘEDĚNÍ: VÁLEČEK

Use short nap, poly-amid 6-12 mm rollers. Roller application may require 2 coats to achieve recommended dry film thickness Thinning generally not required.

APLIKACE A ŘEDĚNÍ: VZDUCHOVÝ ATOMIZOVANÝ SPREJ

Not recommended.

ČIŠTĚNÍ ZAŘÍZENÍ / ROZLITÍ

Use Rust-Oleum Thinner 160.

DATA SAFETY DATA

Úroveň těkavých organických látek:	350 g/l
VOC readymix:	350 g/l
Kategorie VOC:	A/i
Limitní hodnota VOC:	500 g/l
Poznámky k bezpečnosti:	Consult Safety Data Sheet and Safety Information printed on the can.

DOBA POUŽITELNOSTI

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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