

**RUST-OLEUM®**  
— INDUSTRIAL —



## COMBICOLOR® MULTI-SURFACE

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**For direct application to many surfaces**



- Direct to surface
- Paint & primer in one
- Quick drying
- Interior and exterior

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# COMBICOLOR® MULTI-SURFACE

## POPIS PRODUKTU (DLHÝ)

Rust-Oleum® CombiColor® Multi-Surface 7300 coating is a solvent based primer and topcoat in one, based on a modified Alkyd binder, providing good adhesion to many types of substrates. The product is lead- and chromate free.

## ODPORÚČANÉ POUŽITIE

Rust-Oleum CombiColor Multi-Surface 7300 can be applied on many different substrates like wood, metal, mdf, masonry, tiles, most rigid plastics, old concrete and more. We advise to do a small adhesion test prior to the application of the full surface. CombiColor Multi-Surface is intended for brush and roller application. For metal structures in a more aggressive industrial environment we advise CombiColor Original in combination with Rust-Oleum CombiPrimer Anti-Corrosion 3369/3380.

## TECHNICAL DATA

Hustota (g/cm <sup>3</sup> ):	1.0-1.6 kg/l
Úroveň lesku:	Gloss, Matt, Satin
Úroveň lesku pri 60°:	60° GLOSS:> 80% SATIN:25-35% MATT: <10%
Obsah pevných látok v hmotnosti:	GLOSS: 65± 2% SATIN: 76±2% MATT: 77±2%
Tepelná odolnosť:	80°C (dry heat), at elevated temperatures discoloration may occur.

## DRY TIMES BY 20

Na dotyk suché:	4 hours (20°C), 6 hours (10°C), 2 hours (30°C)
Suché na manipuláciu:	8 hours (20°C), 16 hours (10°C), 6 hours (30°C)
Suchý na opätovné natieranie:	16 hours (20°C), 24 hours (10°C), 8 hours (30°C)
Úplne vytvrdnuté:	7 days (20°C), 14 days (10°C), 5 days (30°C)

## ODPORÚČANÁ HRúbKA MOKRÉHO FILMU

105 µm

## ODPORÚČANÁ HRúbKA SUCHÉHO FILMU

62 µm

## TEORETICKÁ SPOTREBA

9 - 10 m<sup>2</sup>/l at 62 µm dry per coat, depending on colour.

## PRAKTICKÁ VÝDATNOSŤ

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## PRÍPRAVA POVRCHU

Remove oil, grease and all other surface contaminations by alkaline cleaning in combination with appropriate detergents. Remove rust scale, loose mill scale, loose rust and loose coatings by scraping, wire brushing or sanding. Sand intact coatings to roughen the surface slightly. Test before application the compatibility with the old coating. The surface must be clean and dry during application. New galvanised (bright aluminium-like finish), Zinc and Aluminium (new and old) surfaces have to be primed first with CombiPrimer 3302. Aged galvanised (matt grey appearance, showing white rust) should first be cleaned with an acid cleaner (e.g. Rust-Oleum® SE108) or by mechanical abrasion with for example ScotchBrite. Very porous surfaces should be sealed prior to application of CombiColor® Multi-Surface.

## NÁVOD NA POUŽITIE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

## PODMIENKY APLIKÁCIE

Temperature of air, substrate and coating material between 5° and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

## APLIKÁCIA A RIEDENIE: ŠTETEC

Use natural bristles, long hair brushes. Thinning generally not required

## APLIKÁCIA A RIEDENIE: VALEC

Use short nap, poly-amid 6-12 mm rollers. Roller application may require 2 coats to achieve recommended dry film thickness Thinning generally not required.

## APLIKÁCIA A RIEDENIE: VZDUCHOVO ATOMIZOVANÝ SPREJ

Not recommended.

## ČISTENIE ZARIADENIA / POSTRIEKANIE

Use Rust-Oleum Thinner 160.

## DATA SAFETY DATA

Úroveň VOC:	350 g/l
VOC readymix:	350 g/l
Kategória VOC:	A/i
Limit VOC:	500 g/l
Poznámky k bezpečnosti:	Consult Safety Data Sheet and Safety Information printed on the can.

## SKLADOVATELNOSŤ

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

last\_updated: 07/02/2025

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