

**RUST-OLEUM®**  
INDUSTRIAL



## COMBIPRIMER® ADHESION PRIMER



# Makes the smoothest surface coatable!

- Easy to apply
- Transparent blue finish
- Recoatable after just 30 minutes
- Very high coverage: 50 m<sup>2</sup>/l

footer\_main\_page\_line\_one

footer\_main\_page\_line\_two

# COMBIPRIMER® ADHESION PRIMER

## POPIS PRODUKTU (DLOUHÝ)

RUST-OLEUM® CombiPrimer Tack Coat 3302 is an adhesion coat based on a solvent containing acrylic.

## DOPORUČENÉ POUŽITÍ

RUST-OLEUM CombiPrimer Tack Coat 3302 should be used on galvanised steel, stainless steel, aluminium, copper, glass, porcelain and other smooth, dense surfaces followed by RUST-OLEUM CombiColor Original or MS. CombiPrimer Tack Coat 3302 is primarily intended for brush application

## TECHNICAL DATA

Hustota (g/cm<sup>3</sup>): 0,92  
Obsah pevných látek v objemu: 20%  
Tepelná odolnost: 100°C (dry heat)

## DRY TIMES BY 20

Dotykem suché: Remains tacky  
Suché na manipulaci: Remains tacky  
Suchý nátěr: After ½ hours but within 24 hours

## DOPORUČENÁ TLOUŠŤKA MOKRÉHO FILMU

20 µm

## DOPORUČENÁ TLOUŠŤKA SUCHÉHO FILMU

2 µm

## TEORETICKÁ SPOTŘEBA

50 m<sup>2</sup>/l

## PRAKTICKÁ SPOTŘEBA

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## PŘÍPRAVA POVRCHU

Remove grease, oil and all other surface contaminations by alkaline or high pressure cleaning in combination with appropriate detergents. Remove previous coatings completely. Remove salts, 'white rust', etc., by washing with RUST-OLEUM Surfa-Etch 108 Etching Solution. The surface must be clean and dry during application.

## NÁVOD K POUŽITÍ

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

## PODMÍNKY POUŽITÍ

Temperature of air, substrate and coating material between 5 and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

## APLIKACE A ŘEDĚNÍ: ŠTĚTEC

Use natural bristles, longhair brushes.

## ČIŠTĚNÍ ZAŘÍZENÍ / ROZLITÍ

Use RUST-OLEUM Thinner 160.

## POZNÁMKY

Recoat as soon as possible after 30 minutes to avoid dust/dirt entrapment in the tacky coat.

## DATA SAFETY DATA

Úroveň těkavých organických látek: 745 g/l  
VOC readymix: 745 g/l  
Kategorie VOC: A/h  
Limitní hodnota VOC: 750 g/l  
Poznámky k bezpečnosti: Consult Safety Data Sheet and Safety Information printed on the can.

## DOBA POUŽITELNOSTI

Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

last\_updated: 07/02/2025

footer\_data\_colors\_pack\_sizes: footer\_data\_colors\_pack\_sizes.value

footer\_data\_disclaimer: footer\_data\_disclaimer.value

**Rust-Oleum Netherlands B.V.**  
Zilverenberg 16  
5234 GM 's-Hertogenbosch  
The Netherlands  
T : +31 (0) 165 593 636  
F : +31 (0) 165 593 600  
info@rust-oleum.eu

**Tor Coatings Ltd (Rust-Oleum Industrial)**  
Shadon Way, Portobello Ind. Estate  
Birtley, Chester-le-Street  
DH3 2RE United Kingdom  
T : +44 (0)1914 113 146  
F : +44 (0)1914 113 147  
info@rust-oleum.eu

**Rust-Oleum France S.A.S.**  
38, av. du Gros Chêne  
95322 Herblay  
France  
T : +33(0) 130 40 00 44  
F : +33(0) 130 40 99 80  
info@rust-oleum.eu

**N.V. Martin Mathys S.A.**  
Kolenbergstraat 23  
3545 Zelem  
Belgium  
T : +32 (0) 13 460 200  
F : +32 (0) 13 460 201  
info@rust-oleum.eu