

RUST-OLEUM®
INDUSTRIAL



METAL CLADDING TOPCOAT

Water-based satin gloss decorative topcoat

- Improves life expectancy of metal cladding
- Easy to clean and maintain
- Excellent flow and aspect with brush, roller or spray
- High filling and hiding power
- Tintable in almost any colour



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METAL CLADDING TOPCOAT

POPIS PRODUKTU (DLOUHÝ)

Waterborne satin gloss decorative topcoat for use on metal objects and cladding.

DOPORUČENÉ POUŽITÍ

Finish on metal cladding or any metal surface primed with Metal Cladding Primer, PVDF Primer, NOXYDE® or PEGANOX®. Also directly onto aged Plastisol in good condition.

TECHNICAL_DATA

Hustota (g/cm ³):	1,3
Úroveň lesku:	Satin
Třída koroze:	Nízká ochrana C1/C2
Obsah pevných látek v objemu:	33%

DRY_TIMES_BY_20

Dotykem suché:	1 hour
Suché na manipulaci:	5 hours
Suchý nátěr:	8 hours
Plně vytvrzené:	2 days

DOPORUČENÁ TLOUŠŤKA MOKRÉHO FILMU

130 µm

DOPORUČENÁ TLOUŠŤKA SUCHÉHO FILMU

45 µm

TEORETICKÁ SPOTŘEBA

8 m²/l

PRAKTICKÁ SPOTŘEBA

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

PŘÍPRAVA POVRCHU

Can be applied directly on substrates primed with Metal Cladding Primer, NOXYDE® or PEGANOX®. Can also be applied on old sound paints; glossy paints will be roughed up slightly. In all cases, the substrate must be sufficiently dry and clean. Apply 1 - 2 coats of the Metal Cladding Topcoat.

NÁVOD K POUŽITÍ

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

PODMÍNKY POUŽITÍ

Temperature minimum 10°C / max. 80% R.H.

APLIKACE A ŘEDĚNÍ: ŠTĚTEC

Apply undiluted in 2 coats by preference.

APLIKACE A ŘEDĚNÍ: VÁLEČEK

Apply undiluted in 2 coats by preference. Use short nap roller.

APLIKACE A ŘEDĚNÍ: BEZVZDUCHOVÝ SPREJ

Nozzle: 013 – 015 / Pressure: 160 bar. 1 coat is sufficient in most cases, if there is no big colour difference with the previous coat. If necessary dilute with water. Check WFT and avoid over thicknesses, especially for dark colors. Too high film thickness can result in blistering.

APLIKACE A ŘEDĚNÍ: VZDUCHOVÝ ATOMIZOVANÝ SPREJ

Not recommended.

ČIŠTĚNÍ ZAŘÍZENÍ / ROZLITÍ

Water

POZNÁMKY

Do not apply in full sun or too hot conditions, to avoid a decreased flow. The product can remain a little sticky if it is used on new Plastisol cladding.

DATA SAFETY DATA

Úroveň těkavých organických

látek:	128 g/l
VOC readymix:	128 g/l
Kategorie VOC:	A/d
Limitní hodnota VOC:	130 g/l
Poznámky k bezpečnosti:	Consult Material Safety Data Sheet and Safety Information printed on the can.

DOBA POUŽITELNOSTI

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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Rust-Oleum Netherlands B.V.
Zilverenberg 16
5234 GM 's-Hertogenbosch
The Netherlands
T : +31 (0) 165 593 636
F : +31 (0) 165 593 600
info@rust-oleum.eu

Tor Coatings Ltd (Rust-Oleum Industrial)
Shadon Way, Portobello Ind. Estate
Birtley, Chester-le-Street
DH3 2RE United Kingdom
T : +44 (0)1914 113 146
F : +44 (0)1914 113 147
info@rust-oleum.eu

Rust-Oleum France S.A.S.
38, av. du Gros Chêne
95322 Herblay
France
T : +33(0) 130 40 00 44
F : +33(0) 130 40 99 80
info@rust-oleum.eu

N.V. Martin Mathys S.A.
Kolenbergstraat 23
3545 Zelem
Belgium
T : +32 (0) 13 460 200
F : +32 (0) 13 460 201
info@rust-oleum.eu